

February 18, 2024

Ministry Schedules

Lectors

Sat. 2/17: Deb Slecta
Sun. 2/18: Jonas Munger
Sat. 2/24: Marian Delay
Sun. 2/25: John Washko

Eucharistic Ministers

Sat. 2/17: Bob Meierdierks
Sun. 2/18: Debbie Munger
Sat. 2/24: Marian Delay
Sun. 2/25: Pat Trim

Ushers

Sat. 2/17: Bob Meierdierks and
Andy Savarese
Sun. 2/18: Mike Quinn and
Leonard Garcia
Sat. 2/24: Jason McKinney and
Juan Medina
Sun. 2/25: John Coesens and
Jim McGann

Prayer Line

If you would like prayers for any serious health or personal reason you can text your prayer requests to Andy and Judy Savarese at (435) 259-5995. They will in turn forward your text to a group that will pray for your prayer intention.

Confession Schedules

MOAB: Confessions are heard at 4:15pm on Saturday afternoons or by appointment at St. Pius X.

MONTICELLO: Confessions are heard at St Joseph's on the last Sunday of the Month.

Scripture Readings and Mass Intentions for the Week

Mon - 2/19 – Mass - 8:30 am

Leviticus 19: 1-2, 11-18

Mk. 25: 31-46

Tues – 2/20 – Mass - 8:30 am

Isaiah 55: 10-11

Mk.6: 7-15

Wed – 2/21 – Mass 8:30 am

Jonah 3: 1-10

Lk. 11: 29-32

Thurs – 2/22 – Mass 8:30am

First Peter 5: 1-4

Mt. 5: 20-26

Fri – 2/16 – **NO MASS**

Ezekiel 18: 21-28

Mt. 5: 20-26

Sat – 2/24 – Mass 5:00 pm

Deuteronomy 26: 16-19

Lk 5: 27-32

Sun – 2/25 - Mass 9:00 am

Genesis 22: 1-2, 9a, 10-13, 15-18

Romans 8: 31b-31

Mk 9: 2-10

2024 National Collection Schedule

Feb 14: Church in
Central/Eastern
Europe (Ash Wed.)
Feb. 14- Rice Bowl (Lenten
Mar. 31: Season)
Feb. 18: Black & Indian
Missions (US)

March 10: Catholic Relief
Services
Mar. 24 Holy Land (Palm
and/or Sunday and/or Good
Mar. 29: Friday)
April 28: Home Missions
May 12: Communications
June 30: Holy Father (Peter's
Pence)
July 14: Pastoral Solidarity for
Church in Africa
August 4: Religious Retirement
September 28: Priests' Retirement
(Diocesan Collection)

Weekly Collection – St Pius X

Feb. 10th & 11th Offertory: \$1,360.⁰⁰

Offerors

Sat. 2/17: John & Melody Adams
Sun. 2/18: Omar & Norma Patra

Offerors Sign Up Sheet

There is a sign-up sheet for March & April 2024 in the back of church for those interested in taking up the gifts during the offertory.

Lenten Recollection

LENT is a 40-day season of prayer fasting and alms giving that begins on Ash Wednesday and ends on Holy Thursday. It is that sacred time when we remember the depths of God's love for us expressed in the mysteries of Christ's passion, death and resurrection. This recollection will be a time to reflect on those mysteries and give thanks for the great and merciful

love of God for us. Through prayer, reflection and silence we hope to find renewal and meaning in our own experience of death and life and let Jesus teach us what it means to be anchored in love and live in hope.

The facilitators for this recollection are Dr. Catherine Morgan a certified Ignatian Spiritual Director and her husband Ralph, Ignatian Spiritual Companion. The couple is recommended by Bishop Solis. This recollection is open to all parishioners of St. Pius X and St. Joseph Monticello but is mandated for all Lectors, Eucharistic Ministers and Ushers. Please embrace this opportunity as part of your spiritual formation. **PLEASE TAKE NOTE: It will be held at the Parish Hall on March 2, 2024 Saturday from 9am-3pm.**

Diocesan Development Drive

The Diocese of Salt Lake City has been blessed by the ordination of two priests this past summer, Father Andre' Sicard and Father Oscar A. Marquina. This is due in part to many parishioners who give annually to the Diocesan Development Drive. Please support our six seminarians by giving to the 2024 Diocesan Development Drive.

**DIOCESAN DEVELOPMENT DRIVE
UPDATE**

We are currently at 14.5% of our 2024 parish quota. Our parish goal is \$8,300 with a total raised thus far of \$1,200 in pledges.

Season of Lent

Lent is a period of penitential preparation for Easter. It begins on Ash Wednesday, Feb. 14th for 6 and a half weeks before Easter and provides a 40-day period for fasting and abstinence in imitation of Christ's fasting in the wilderness before he began his public ministry.



The word LENT comes from Middle English word LENTE meaning springtime which is itself descended from the Old English word LENCTEN. It is the springtime of our Soul where we do pious activities like fasting to restrain our bodily desires in order that our soul could soar high to God. We do penance because we are all sinners. We need to be sorry for our sins. That is why we need confession. Alms giving and prayer help us to be closer to Christ who suffered and died for us. The 40 days of lent are primarily identified with the time Jesus spent in the desert fasting, praying and being tempted by the devil: Mt. 4:1-11.