

**February 9, 2020**  
**5<sup>th</sup> Sunday of the Year A**

**Ministry Schedule for**  
**Feb. 15<sup>th</sup> and 16<sup>th</sup>**

**Lectors**

**Sat. Carolyn Lema**  
**Sun. Chris Wilkowske**

**Eucharistic Ministers**

**Sat. Nan Miller**  
**Deb Slechta**  
**Sun. Dick Toll**  
**Janie Williamson**

**Ushers**

**Sat. Tony Osusky**  
**Karen Osusky**  
**Sun. Kevin McGann**  
**Keith Brewer**

**Prayer Line**

If you would like prayers for any serious health or personal reason, you can call Patti at 259-5290 and she will activate the prayers of at least 20 others.

**Confession Schedules**

MOAB: Confessions are heard at 4:15pm on Saturday afternoons or by appointment at St. Pius X.

MONTICELLO: Confessions are heard at St Joseph's on the last Sunday of the Month.

**Sunday Collections**

**February 2<sup>nd</sup>: \$1,589.00**

**Weekday Masses Mon. – Thurs.**

**No Mass on Fridays**

**Scripture Readings and**

**Mass Intentions for the Week**

**Sat. -- (2/8) Health & Healing of**  
**David Hughes (Carol Hughes) SLC**

**Sun.-- (2/9) Parishioners of St Pius**

**Sun.- (2/9) Parishioners of St Joseph**

**Mon: St. Scholastica, Virgin**

1 kg.8: 1- 7, 9 – 13 Mk6:53 - 56

**+Daniel Benedict (Alma Benedict)**

**Tue: Weekday**

1kg 8: 22- 23, 27 - 30 Mk 7: 1 - 13

**Mass for the sick**

**Wed. Weekday**

1kg 10:1-10, Mk 7: 14 - 23

**Thurs: Weekday**

1 kg. 11: 4- 13; Mk 7: 24 - 30

**Fri: St. Cyril, Monk, and Methodius,**  
**Bishop**

1kg 11: 29- 32; 12:19 Mk7:31 - 37

**Sat: BVM on Weekday**

1kg 12:26 – 32, 13:33 - 34 Mk 8: 1 - 10

**Pope Francis Monthly Intentions**  
**February**

**Listen to the Migrants' Cries**

We pray that the crises of our migrant brothers and sisters and victims of criminal trafficking may be heard and considered.

**2020 Schedule of National Collections**

Feb. 26: Xa in Central/Eastern Europe

Feb. 26: Rice Bowl (Ash Wednesday)

March 1: Black & Indian Missions

March 22: Catholic Relief Services

April 10: Holy Land

April 14/  
April 19: Holy Land (Palm Sunday)  
&/or Good Friday

April 26: Home Missions

May 24: Communications

June 28: Holy Father (Peter's Pence)  
Pastoral Solidarity for the  
Church in Africa

July 19: Religious Retirement

August 2: \*Mt. Calvary Catholic

August 23: Cemetery (Diocesan) For  
parishes in the Greater Salt  
Lake area only.

Sept.13: Priests' Retirement (Diocesan)

October 18: Mission Sunday

November 22: Campaign for Human  
Development.

December 6: Catholic Community services

**The 2020 Diocesan Lenten Retreat**

*The Word of God: Celebrating, Living and Sharing* will be held on Saturday, March 21<sup>st</sup>, at St. Vincent de Paul Catholic Church, 1375 E. Spring Lane, Salt Lake City.

Plan now to join Bishop Oscar A. Solis joined by D.D. and Congar Institute retreat masters Father Roger Keeler, JCD and Fray Sergio Serrano, O.P. for Mass, powerful preaching and reflection on our spiritual pilgrimage through Lent.

Registration opens soon and all are welcome. The cost for this event is \$15.<sup>00</sup> and includes Lenten lunch. For information, call the Office of Faith Formation, (801) 328.8641 ext. 326.

**The Council of Catholic Women of**  
**St. Martin de Porres**

**World Day of Prayer, Reflection and**  
**Action Against Human Trafficking**

The Pontifical Council for Justice and Peace and the International Union of Superiors General has designated an annual day of prayer and awareness against human trafficking on Feb. 8<sup>th</sup>, the feast day of St. Josephine Bakhita.

St. Bakhita was kidnapped as a child and sold into slavery. To fulfill this request, the Council of Catholic Women of St. Martin de Porres will recite a rosary to pray for the victims of human trafficking at 4:30 p.m. on Saturday, Feb. 8<sup>th</sup>, before the 5 p.m.

Mass. All are invited to part participate in praying the rosary for those who have and are still victims of human trafficking within our own country and throughout the world.

**World Day of the Sick February 11<sup>th</sup>**

**St. Pope John Paul** has designated February 11<sup>th</sup> as World Day of the Sick. It is a special time of prayer and sharing and of offering one's suffering for the good of the Church and reminding us to see in our sick brother and sister the face of Christ who by suffering, dying and rising achieved salvation for humankind.

**Ministry Schedule for St. Joseph in**  
**Monticello for February 16<sup>th</sup>**

**Eucharistic Ministers**  
**Loya Nielson & Cora Nielson**  
**Lector: Faith Padilla**

**Sunday Collections**  
**February 2<sup>nd</sup>: \$713.14**