

February 11, 2024

Ministry Schedules

Lectors

Sat. 2/10: Carolyn Lema
Sun. 2/11: Jeff Klasson
Sat. 2/17: Deb Slecta
Sun. 2/18: Jonas Munger

Eucharistic Ministers

Sat. 2/10: Marian Delay
Sun. 2/11: Pat Trim
Sat. 2/17: Bob Meierdierks
Sun. 2/18: Deb Munger

Ushers

Sat. 2/10: Bob Meierdierks
Juan Medina
Sun. 2/11: Leonard Garcia
Robert Tupek
Sat. 2/17: Andy Savarese
Bob Meierdierks
Sun. 2/18: Leonard Garcia
Mike Quinn

Prayer Line

If you would like prayers for any serious health or personal reason you can text your prayer requests to Andy and Judy Savarese at (435) 259-5995. They will in turn forward your text to a group that will pray for your prayer intention.

Confession Schedules

MOAB: Confessions are heard at 4:15pm on Saturday afternoons or by appointment at St. Pius X.

MONTICELLO: Confessions are heard at St Joseph's on the last Sunday of the Month.

**Scripture Readings
and
Mass Intentions for the Week**

Mon - 2/12 – Mass - 8:30 am
James: 1-11
Mk. 8: 11-13
Tues – 2/13– Mass - 8:30 am
James 1:2-18
Mk.8: 14-21
Ash Wed – 2/14 – Mass 6:00 pm
Joel 2; 12-18
Second Corinthians 5:20-6:2
Mk. 6: 1-6, 16-18
Thurs – 2/15 – Mass 8:30am
Deuteronomy 30: 15-20
Lk. 9: 22-25
Fri – 2/16 – **NO MASS**
Isaiah 58: 1-9
Mk. 9: 14-15
Sat – 2/17 – Mass 5:00 pm
Isaiah 58:9-14
Lk 5: 27-32
Sun – 2/18 - Mass 9:00 am
Genesis 9:8-15
First Peter 3: 18-22
Mk 1: 12-15

**The Schedule for the 2024 National
Collection**

Feb 14: Church in
Central/Eastern
Europe (Ash Wed.)
Feb. 14- Rice Bowl (Lenten
Mar. 31: Season)

Feb. 18: Black & Indian
Missions (US)
March 10: Catholic Relief
Services
Mar. 24 Holy Land (Palm
and/or Sunday and/or Good
Mar. 29: Friday)
April 28: Home Missions
May 12: Communications
June 30: Holy Father (Peter's
Pence)
July 14: Pastoral Solidarity for
Church in Africa
August 4: Religious Retirement
September 28: Priests' Retirement
(Diocesan Collection)

Weekly Collection – St Pius X

February 3 & 4 Offertory: \$2030.⁰⁰

Offerors

Sat. 2/10: Bob & Joann Singler
Sun. 2/11: Jonas & Deb Munger

Offerors Sign Up Sheet

There is a sign-up sheet for March & April 2024 in the back of church for those interested in taking up the gifts during the offertory.

Lenten Recollection

LENT is a 40-day season of prayer fasting and alms giving that begins on Ash Wednesday and ends on Holy Thursday. It is that sacred time when we remember the depths of God's love for us expressed in the mysteries of Christ's passion, death and resurrection. This recollection will be a

time to reflect on that mysteries and give thanks for the great and merciful love of God for us. Through prayer, reflection and silence we hope to find renewal and meaning in our own experience of death and life and let Jesus teach us what it means to be anchored in love and live in hope.

The facilitators for this recollection are Dr. Catherine Morgan a certified Ignatian Spiritual Director and her husband Ralph, Ignatian Spiritual Companion. The couple is recommended by Bishop Solis. This recollection is open to all parishioners of St. Pius X and St. Joseph Monticello but is mandated for all Lectors, Eucharistic Ministers and Ushers. Please don't miss this opportunity this is part of your spiritual formation. PLEASE TAKE NOTE: **It will be held at the Parish Hall on March 2, 2024 Saturday from 9am-3pm.**

ASH WEDNESDAY

Mass and imposition of ashes will be on Wednesday, February 14th at 6:00pm.

Daniel 9: 3-6. "Remember you are dust and unto dust you shall return."

Diocesan Development Drive

Father Noel invites you to view this year's Diocesan Development Drive (DDD) message from Bishop Oscar Solis on the Diocesan website: <https://www.dioslc.org/DDD>.

The message can be listened to in both English and Spanish!

Season of Lent

Lent is a period of penitential preparation for Easter. It begins on Ash Wednesday, Feb. 14th for 6 and a half weeks before Easter and provides a 40-day period for fasting and abstinence in imitation of Christ's fasting in the wilderness before he began his public ministry.



The word LENT comes from Middle English word LENTE meaning springtime which is itself descended from the Old English word LENCTEN. It is the springtime of our Soul where we do pious activities like fasting to restrain our bodily desires in order that our soul could soar high to God. We do penance because we are all sinners we need to be sorry for our sins that's why we need confession. Alms giving and prayer help us to be closer to Christ who suffered and died for us. The 40 days of lent are primarily identified with the time Jesus spent in the desert fasting, praying and being tempted by the devil: Mt. 4:1-11

Ash Wednesday is a day of fasting for Catholics from ages 18-59 one full meal, no snacks. Abstinence no meat Catholics from age 14 and above.