

**March 12, 2022**  
**Second Sunday of Lent**

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**Ministry Schedule for**  
**March 19<sup>th</sup> and 20<sup>th</sup>**

**Lectors**

Sat. Carolyn Lema  
Sun. Minnie Hughes

**Eucharistic Ministers**

Sat. NO EMS  
Sun. NO EMS

**Ushers**

Sat. Andy Savarese  
Bob Meidierks  
Sun. Jim McGann  
Patrick Trim

**Prayer Line**

If you would like prayers for any serious health or personal reason, you can call Patti at 259-5290 and she will activate the prayers of at least 20 others.

**Confession Schedules**

MOAB: Confessions are heard at 4:15pm on Saturday afternoons or by appointment at St. Pius X.  
MONTICELLO: Confessions are heard at St Joseph's on the last Sunday of the Month.

**Sunday Collection**

March 6<sup>th</sup>: \$2,070  
Second Collection: \$ 136

**Scripture Readings**  
**and**

**Mass Intentions for the Week**

Sat. (03/12) + Repose of the soul of Bud Jorisen (Carol Hughes) SLC  
**Sun. (03/13) People of St Pius X**  
**Sun. (03/13) People of St Joseph**  
**Mon: Lenten Weekday**  
Dn.9:4 – 10, Lk.6:36- 38  
**+Dorothy Kaffer (Marian)**  
**Tue. Lenten Weekday**  
Is.1:10, 16 – 20 Mt 23:1- 12  
**Wed. Lenten Weekday**  
Jer.18:18 -20 Mt.20:17 – 28  
**Thur. Lenten Weekday**  
Jer.17:5 – 10, Mt.16:19 - 31  
**Fri: Lenten Weekday**  
Gen.37:3 – 4, 12 -13, 17 - 28 Mt.21: 33- 43, 45 -46  
**Sat. St Joseph, Spouse of the Blessed Virgin Mary (Feast)**  
2Sm.7: 4 -5, 12 - 14:16 Rom.4:13, 16 - 18, 22 Mt.1: 16, 18 - 21

**Pope Francis Monthly Intention**

**MARCH**

**A Christian Response to Bioethical Challenges**

We pray for Christians facing new bioethical challenges. May they continue to defend the dignity of all human life with prayer and action.

**Lenten Season Exposition of the Blessed Sacrament**

Exposition of the Blessed Sacrament will be held from 1:00pm to 3:00pm every Friday during Lent. This is an

opportunity for you to celebrate The Stations privately, pray the Rosary or have a common prayer. This year we are going to have Stations of the Cross at 6:00pm. The Church will be open for anyone who would like to do a private devotional praying of the Stations.

**2022 National Collections Schedule**

Mar 2 – Apr 10: Rice Bowl (Lenten Season)

March 27: Catholic Relief Services  
April 10: Holy Land (Palm Sunday and/or Good Friday)

April 15: Holy Land (Palm Sunday and/or Good Friday)

April 24: Home Missions

May 29: Communications

June 26: Holy Father (Peter's Pence)

July 17: Pastoral Solidarity for Church in Africa

Aug. 7: Religious Retirement

Sept. 11: Priests' Retirement

Oct. 23: Mission Sunday (Propagation of the Faith)

Nov. 6: Archdiocese Military Services

Nov. 20: Campaign for Human Development

Dec. 4: Catholic Community Services

**St. Joseph Adoption Novena**

**March 10th-18th**

We celebrate the Solemnity of Saint Joseph, husband of the Blessed Virgin Mary, on March 19th. This occasion is

an opportunity to highlight the gift of adoption by seeking the intercession of St. Joseph for the many people whose lives are touched by adoption. Parish Resources to promote this novena and link to sign up for daily emails can be found here-  
<https://www.respectlife.org/adoption-novena-resources>

**Catholic Community Service**

**Refugee Foster Care**

Catholic Community Services' Refugee Foster Care program places unaccompanied refugee minors in loving, stable foster homes. Our capacity for placing youth currently exceeds available families.

With the anticipated growth of refugee admissions and an increased number of unaccompanied Central American youth seeking refuge in the United States, we desperately need more foster families willing to open their hearts and homes to give these youth a fresh start.

If you are interested in offering a refugee youth a place to call home and a family to call their own, please contact via email Mary Totsch at: [mtotsch@ccsutah.org](mailto:mtotsch@ccsutah.org)

**Ministry Schedule for St. Joseph in Monticello March 20<sup>th</sup>**

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Eucharistic Ministers: No EMS  
Lector: Demian Lopez

**Sunday Collection**

March 6<sup>th</sup>: \$454.05