

**March 6, 2022**  
**First Sunday of Lent**

**Ministry Schedule for**  
**March 12<sup>th</sup> and 13<sup>th</sup>**

**Lectors**

Sat. Carolyn Lema  
Sun. Marian Delay

**Eucharistic Ministers**

Sat. NO EMS  
Sun. NO EMS

**Ushers**

Sat. Andy Savarese  
Bob Meidierks  
Sun. Jim McGann  
Patrick Trim

**Prayer Line**

If you would like prayers for any serious health or personal reason, you can call Patti at 259-5290 and she will activate the prayers of at least 20 others.

**Confession Schedules**

MOAB: Confessions are heard at 4:15pm on Saturday afternoons or by appointment at St. Pius X.  
MONTICELLO: Confessions are heard at St Joseph's on the last Sunday of the Month.

**Sunday Collection**

**February 27<sup>th</sup>:** \$1,170  
**Second Collection:** \$ 136

**Scripture Readings**  
**and**

**Mass Intentions for the Week**

Sat. (03/05) Rev. Guillermo Gonzalez  
(**Rosalie Gilroy**)  
**Sun. (03/06) People of St Pius X**  
**Sun. (03/06) People of St Joseph**  
**Mon: Lenten Weekday**  
Lv19:1 – 2,11 - 18 Mt.25:31- 46  
**Rev. Thomas Yehi (Rosalie Gilroy)**  
**Tue. Lenten Weekday**  
Is.55:10 – 11 Mt 6:7- 15  
**Wed. Lenten Weekday**  
Jon.3:1 -10 Lk.11:29 - 32  
**Thur. Lenten Weekday**  
Est..12:14 – 16, 23 - 25 Mt.7:7 - 12  
**Fri: Lenten Weekday**  
Ez.18:21 – 28 Mt.5: 20 – 26  
**Sat. Lenten Weekday**  
Dt.26:16 – 19 Mt.5: 43 - 48

**Pope Francis Monthly Intention**

**MARCH**

**A Christian Response to Bioethical Challenges**

We pray for Christians facing new bioethical challenges. May they continue to defend the dignity of all human life with prayer and action.

**Lenten Season Exposition of the Blessed Sacrament**

Exposition of the Blessed Sacrament will be held from 1:00pm to 3:00pm every Friday during Lent beginning this Friday. This is an opportunity for you to celebrate The Stations privately, pray the Rosary or have a common prayer.

This year we are going to have Stations of the Cross at 6:00pm. The Church will be open for anyone who would like to do a private devotional praying of the Stations

**2022 National Collections Schedule**

March 2: Church in Central/Eastern Europe (Ash Wed)  
Mar 2 – Apr 10: Rice Bowl (Lenten Season)  
March 6: Black & Indian Missions  
March 27: Catholic Relief Services  
April 10: Holy Land (Palm Sunday and/or Good Friday)  
April 15: Holy Land (Palm Sunday and/or Good Friday)  
April 24: Home Missions  
May 29: Communications  
June 26: Holy Father (Peter's Pence)  
July 17: Pastoral Solidarity for Church in Africa  
Aug. 7: Religious Retirement  
Sept. 11: Priests' Retirement  
Oct. 23: Mission Sunday (Propagation of the Faith)  
Nov. 6: Archdiocese Military Services  
Nov. 20: Campaign for Human Development  
Dec. 4: Catholic Community Services

**Operation Rice Bowl**

Catholic Relief Services has provided "rice bowls" for use to save our spare change during Lent. This donation drive is meant to help the poorest of the poor in third world countries. These will be collected at Easter along with another donation you wish to make to Catholic relief Services.

**Catholic Community Service**  
**Refugee Foster Care**

Catholic Community Services' Refugee Foster Care program places unaccompanied refugee minors in loving, stable foster homes. Our capacity for placing youth currently exceeds available families.

With the anticipated growth of refugee admissions and an increased number of unaccompanied Central American youth seeking refuge in the United States, we desperately need more foster families willing to open their hearts and homes to give these youth a fresh start.

If you are interested in offering a refugee youth a place to call home and a family to call their own, please contact via email Mary Totsch at: [mtotsch@ccsutah.org](mailto:mtotsch@ccsutah.org)

**Ministry Schedule for St. Joseph in Monticello March 13<sup>th</sup>**

Eucharistic Ministers: No EMS  
Lector: Mary Joe Henry

**Sunday Collection**

**February 27<sup>th</sup>:** \$454.05  
**Second Collection:** \$ 118