

March 1, 2020
First Sunday of Lent

Ministry Schedule for
March 7th and 8th

Lectors

Sat. **Sonja Nicolaisen**
Sun. **Marian Delay**

Eucharistic Ministers

Sat. **Paddy Meierdierks**
Bob Meierdierks
Sun. **Debbi Munger**
Marian Delay

Ushers

Sat. **Patrick Trim**
Bob Meierdierks
Sun. **Kevin McGann**
Keith Brewer

Prayer Line

If you would like prayers for any serious health or personal reason, you can call Patti at 259-5290 and she will activate the prayers of at least 20 others.

Confession Schedules

MOAB: Confessions are heard at 4:15pm on Saturday afternoons or by appointment at St. Pius X.

MONTICELLO: Confessions are heard at St Joseph's on the last Sunday of the Month. St Joseph's last Sunday of the Month.

Sunday Collections

Sunday February 23rd: **\$3,501.⁰⁰**
Second Collection: **\$171.⁰⁰**

Weekday Masses Mons – Thurs
No Mass on Fridays

Scripture Readings and
Mass Intentions for the Week

Sat. -- (2/29) **Special Intentions of**
Johan von der Goltz (Chris Nagel) RI
Sun.-- (3/1) **Parishioners of St Pius**
Sun.- (3/1) **Parishioners of St Joseph**

Mon: Lenten Weekday

Lv.19: 1- 2, 11 – 18 Mt25:31 - 46
+Daniel Benedict (Alma Benedict)

Tue: Lenten Weekday

Is 55: 10- 11, 27 - 30 Mt 6: 7 - 15
Mass for the sick

Wed. Lenten Weekday

Jon 3:1-10, Lk 11: 29 - 32

Mass for the sick

Thurs: Lenten Weekday

Est.C.12: 14- 16; Mt 7: 7 - 12

Fri: Lenten Weekday

Ez. 18: 21- 28; 12:19 Mt 5:20 - 26

Sat: Lenten Weekday

Dt.26: 16 – 19 Mt 5: 43 - 48

Pope Francis Monthly Intentions
March

Catholics in China

We pray that the Church may persevere in its faithfulness to the Gospel and grow in unity.

March Birthday Anniversaries

Ella & Sofia Munger 3/5
Lucy Nation 3/14
Karen Osusky 3/15
Bob Meierdierks 3/21
Kaci McKinney 3/31

2020 Schedule of National Collections

March 1: Black & Indian Missions
March 22: Catholic Relief Services
April 10: Holy Land
April 14/
April 19: Holy Land (Palm Sunday) &/or Good Friday
April 26: Home Missions
May 24: Communications
June 28: Holy Father (Peter's pence)
July 19: Pastoral Solidarity for the Church in Africa
August 2: Religious Retirement
August 23: *Mt. Calvary Catholic Cemetery (Diocesan) For parishes in the Greater Salt Lake area only.
Sept.13: Priests' Retirement (Diocesan)
October 18: Mission Sunday
November 22: Campaign for Human Development.
December 6: Catholic Community services

The 2020 Diocesan Lenten Retreat

The Word of God: Celebrating, Living and Sharing will be held on Saturday, March 21st at St. Vincent de Paul Catholic Church,

1375 E. Spring Lane, Salt Lake City. Plan now to join Bishop Oscar Solis, D.D. and Congar Institute retreat masters Father Roger Keeler, JCD and Fray Sergio Serrano, O.P. for Mass, powerful preaching and reflection on our spiritual pilgrimage through Lent. Registration opens soon and all are welcome. Cost is \$15 which includes Lenten lunch. For information, call the Office of Faith Formation, (801) 328-8641 ext. 326.

Lenten Stations of the Cross

We shall have Stations of the Cross at St. Pius X Church at 6pm every Friday during Lent.

Adoration of the Blessed Sacrament

The Blessed Sacrament will be exposed for adoration on Fridays 1 pm - 4 pm.

Operation Rice Bowl

Catholic Relief Services has provided "rice bowls" for use to save our spare change during Lent. This donation drive is meant to help the poorest of the poor in third world countries. These will be collected at Easter along with any other donation you wish to make to Catholic Relief Services.

Ministry Schedule for St. Joseph in
Monticello for March 8th

Eucharistic Ministers

Jim Codner & Martha Garza

Lector

Kahryme Alvarado

Sunday Collections

Sunday February 23rd: **\$191.³⁹**
Second Collection: **\$51.⁸¹**